# TRANSFER PRODUCTION?



**TEXTILE SMART®** 

# **Message from Chairman and President**

We sincerely appreciate your interest in and support for our company. Since incorporating in 1946, Sakurai Graphic Systems Corporation has manufactured printing equipment and provided sophisticated services to customers closely tied to the domestic and overseas printing industry under our corporate philosophy of developing and maintaining customer relationships that endure for generations.

Over this time, the information industry and information-based society across the world have grown rapidly, benefiting from the advances in information technology. The printing industry, which plays such a vital role in the communication of information, is undergoing a structural revolution in responce to increasingly diversifying and sophisticated market needs. We at Sakurai Graphic Systems Corporation intend to continue developing printing equipment with advanced technology as a total solution-oriented company that satisfies the needs of the market.

Yoshikuni Sakurai

Ryuta Sakurai



**Sakurai Graphic Systems Corporation** 

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# FLAT BED Screen Printing Press **Maestro MF-80VII**

Sakurai Graphic Systems Corporation strives to answer all industry needs and challenges with advanced technology. Our latest innovation - The Maestro MF80VII Smart Textile (powered with Optical Sheet Alignment ™) will revolutionise how heat transfer decorators tackle garment printing.

Sakurai's approach has always been to listen to the market and to focus on real industry demands. It's no secret that garment decorators are faced with the challenges of producing various sized runs whilst givto being mindful of tapping into new business oppor-

We are excited to introduce our latest development -The MF80VII Smart Textile is equipped with special Optical Sheet Alignment sensors (OSA), allowing the printer to match the previous digital print in perfect registration position, ensuring all run lengths are consistent whilst streamlining the process

# **TEXTILE SMART®**

### Maestro MF80VII Textile Smart

A fully automatic flatbed screen printing press.

The printing and feeder unit are both driven independently, allowing the sheet position to be easily and precisely controlled. Grippers hold the sheets and maintain precise positioning during the printing process. All materials can be controlled on the feeder section and the air blower system on the table achieves a smoother substrate delivery. Numerical indication devices are a standard feature on the screen position ing consistent quality and cost efficiency, in addition adjustment and off contact adjustment. The squeegee and flood-coater pressure also benefit from digital indication. The key word for Sakurai is automation and standardisation allowing easy operation to be achieved by even a novice operator.



Typically, multicolour printed formats can be time consuming to set-up; however, the MF80VII Smart Textile press is equipped with a Laser Pointing Assistant (LPA), allowing the operator to set up quickly with perfect accuracy, increasing the efficiency by 50%. The LPA also allows the screen frame position to be easily set.

The frame is then fixed in a unique position on the frame holder, then the alignment mark is set with the laser line.

The screen frame position can then be immediately set up. Together with the OSA, "Optical Sheet Alignment" preparation time can be halved in comparison to a normal printing machine.

### **OSA Optical Sheet** Alignment

A OSA alignment mark is printed by the first colour using sheet edge registration, this target could be printed by other printing technology such as digital or offset if part of a combined process product. The printed mark will then be recognised by the OSA and the sheet is accurately registered by the vacuum table to follow the previous print position.

Compared to a conventional registration system, high register accuracy is easily achieved and also has the ability to compensate for previous printing process movement and print in alignment with the correct printing position as well as possible substrate shrinkage caused by

The MF80VII Smart Textile is the ideal solution for Heat Transfer application, where the requirement is to print by screen a white and adhesive laver in combination with the digital process.

### **Durable Frame and** machine structure

Our MF80VII Smart Textile press is built around a solid cast iron frame with precise machine processing technology, specialised for large sized machinery. This process is based on methods cultivated from decades of manufacturing offset printing machines, meaning reliability and durability to enable stable and precise printing in high speed running processe

Thanks to our Zeiss 3D Measuring Machine, located in our factory in Gifu - Japan, we measure each part of our machine with micro-level accuracy. This enables us to ensure that the finished product achieves a high level of accuracy while ensuring exceptional quality and consistent quality control.

## MF80 VII Optical sensor sheet alignment system

Machine size (mm) Machine weight (kg) Max. sheet size (mm) Min. sheet size (mm) Sheet thickness (mm) Max. print size (mm) Printing speed (IPH)

Sheet positioning accuracy (mm)

Sheet control subjects Sheet control method Sheet control drive

Confirmation of sheet control Maintaining of sheet positioning

Sheet feeding Power

**Option mounting** Ionized air blow up

3965(L)×2148(W)×1550(H) 2900(Press), 900 (feeder) 800 (W)×600 (L) 420 (W)×270 (L) 0.1~3 (\*1) 800 X 585

Standard 100~1000

With OSA 100~650 Interim (\*2) +0.05

Sheet edge & Printed marks

3 axis stage Servo Motor

Digital RGB sensor ( x 3) Vacuum Table

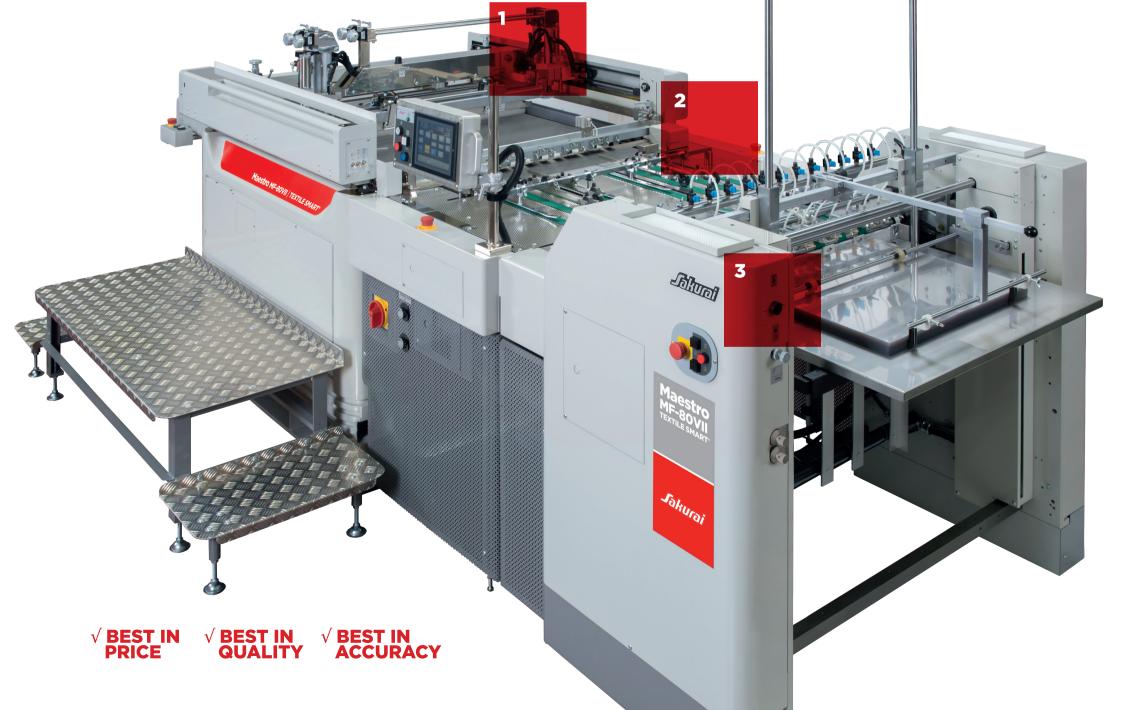
Belt Feeding 7 Kw

Possible

LPA

<sup>\*3:</sup> Alignment accuracy is depending on the printing condition, register mark con-





<sup>\*1:</sup> Depending on the printing conditions and materials

<sup>\*2:</sup> Max. Figures are interim. Printing speed should be determined from total line configuration, and it is depending on the printing condition